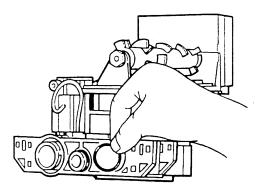
## Installation and Operation Instructions

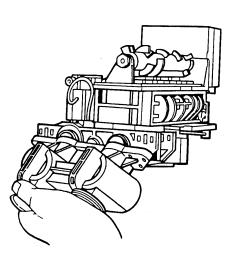
When installing, be certain to leave slack in the vertical inlet and outlet lines connecting to the bypass valve. The softener must not be supported by the plumbing connections.

## Installation

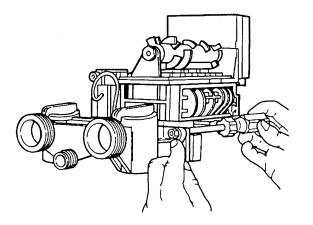
**Note:** All parts necessary to install the Series 256 Bypass Valve are packed in a plastic bag contained in the shipping carton.



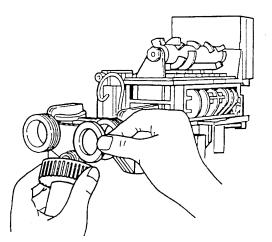
1. Apply O-rings (3 required) to tank adapter. Lubricate O-rings with silicone lubricant.



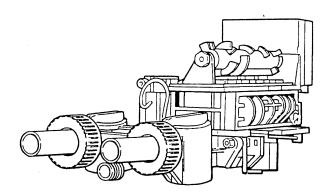
2. Slip bypass valve over O-rings into position.



3. Connect bypass valve to tank adapter using (4) nuts and bolts as shown.



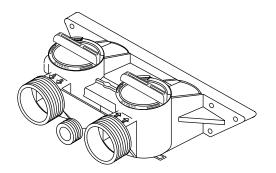
4. Insert tailpieces through union nuts. Attach tailpieces into inlet and outlet piping. Place rubber washer in nut and thread to bypass valve body. It is not necessary to lubricate or use sealant on rubber washer or union nuts.



5. After all plumbing connections have been made, the rotor handles should be turned to the service position as shown (handles aligned with flow arrows).

## Operation

To bypass the conditioner with the 256 bypass valve, rotate the handles clockwise so they are both perpendicular to the flow path or the inlet and outlet water stream as shown below.



To return to the conditioned water or service position, rotate the handles counterclockwise so they are parallel to the flow path of the inlet and outlet water stream, as shown below.

